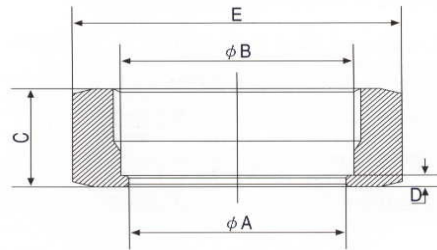


### IDF UNION

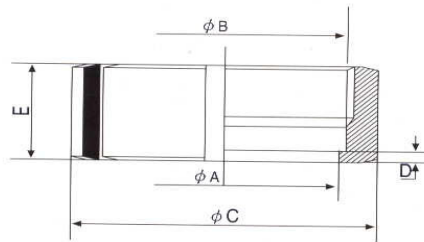
#### IDF Hexagonal Nut IDF-13H

Size	A	A	C	D	E
1.0"	30.5	34.34 x 8T ACME	16	3.5	46
1.5"	43.5	47.86 X 8T ACME	16	3.5	60
2.0"	57	61.37 x 8T ACME	16	3.5	75
2.5"	70.7	74.88 x 8T ACME	16	3.5	90
3.0"	83.3	88.40 x 8T ACME	16	3.5	105
4.0"	112	122.05 x 6T ACME	20	4.7	133



#### IDF Round Nut IDF-13R

Size	A	B	C	D	E
1"	30.5	34.34 x 8T ACME	50	3.5	30
1.5"	43.5	47.86 X 8T ACME	65	3.5	30
2"	57	61.37 x 8T ACME	79	3.5	30
2.5"	70.7	74.97 x 8T ACME	95	3.5	30
3"	83.3	88.40 x 8T ACME	108	3.5	30
4"	110	115.41 X 8T ACME	135	4.7	34.9



#### IDF Welding Liner IDF-14

Size	A	B	C	D
1.0"	22.2	25.65	33.8	21.5
1.5"	34.9	38.35	47.0	21.5
2.0"	47.6	51.05	60.5	21.5
2.5"	60.3	63.75	74	21.5
3.0"	73	76.45	87.5	21.5
4.0"	97.5	101.85	120.6	30

